

ford engine interchange guide

ford engine interchange guide is an essential resource for automotive enthusiasts, mechanics, and vehicle owners looking to understand the compatibility and replacement options for Ford engines. This guide provides comprehensive insight into Ford engine families, common interchange patterns, and key considerations when swapping or upgrading engines. Understanding engine interchangeability helps in reducing costs, improving performance, and ensuring reliable vehicle operation. This article covers major Ford engine types, compatibility factors, and practical tips for a successful engine swap or rebuild. Additionally, it explores the importance of engine codes and how to verify correct fitment. The following sections will detail the critical aspects of Ford engine interchangeability to assist in informed decision-making.

- Understanding Ford Engine Families
- Common Ford Engine Interchange Patterns
- Key Compatibility Factors in Engine Interchange
- Decoding Ford Engine Codes
- Practical Tips for Ford Engine Swaps

Understanding Ford Engine Families

Ford has produced a wide range of engine families over the decades, each with distinct design characteristics and intended applications. Recognizing these engine families is crucial for anyone considering an engine interchange or replacement. The primary Ford engine families include the Windsor, Cleveland, Modular, and Triton series, among others.

Windsor Engine Family

The Windsor engines are some of the most popular and widely used Ford V8 engines, introduced in the 1960s. They are characterized by their small-block design and include engines such as the 289, 302, and 351 Windsor. These engines are known for their compact size, durability, and ease of modification, making them a common choice for engine swaps in classic Ford vehicles.

Cleveland Engine Family

The Cleveland engines, produced mainly in the 1970s, feature unique cylinder heads designed for improved airflow and performance. The 351 Cleveland is the most notable member of this family. While similar in displacement to the Windsor 351, the Cleveland has different block dimensions and bolt patterns, which affects interchangeability.

Modular Engine Family

Introduced in the 1990s, the Modular engines represent Ford's shift to overhead camshaft designs with improved efficiency and power output. This family includes the 4.6L and 5.4L V8 engines commonly found in late-model Mustangs, F-150 pickups, and other vehicles. These engines differ significantly from Windsor and Cleveland blocks in design and mounting points.

Triton Engine Family

The Triton engines are a series of V8 and V10 engines used primarily in Ford trucks and commercial vehicles. Known for their cast iron blocks and aluminum heads, Tritons are valued for their torque and heavy-duty capabilities. Their interchangeability is typically limited to other truck platforms due to size and mounting configurations.

Common Ford Engine Interchange Patterns

Engine interchange patterns refer to the compatibility possibilities between different engine models and families. Ford engines generally follow certain patterns that allow for swaps within specific families or between closely related engines. Understanding these patterns is essential for successful engine replacement or upgrade projects.

Within the Windsor Family

Engines within the Windsor family, such as the 289, 302, and 351W, often share bolt patterns and mounting points, making them highly interchangeable. This allows for flexibility when upgrading displacement or performance without extensive modifications to the vehicle's engine bay or drivetrain components.

Between Windsor and Cleveland Engines

Despite both being Ford V8s, Windsor and Cleveland engines are not directly interchangeable due to differences in block dimensions and bellhousing bolt patterns. However, with specialized adapters and custom fabrication, some level of interchange is possible but requires advanced mechanical skills and additional parts.

Modular Engine Interchanges

Modular engines share common design features and mounting points within the family, allowing swaps between 4.6L SOHC and DOHC variants or the 5.4L V8. Interchangeability outside the Modular family is limited due to fundamental design changes from previous engine series.

Truck Engine Interchanges

Truck engines such as the Triton series often interchange within the same family or with similar displacement engines used in Ford trucks. However, interchanging a truck engine with a passenger car engine typically requires extensive modifications due to differences in size, weight, and accessory placement.

Key Compatibility Factors in Engine Interchange

Several critical factors determine whether a Ford engine can be interchanged successfully. These compatibility considerations include physical fitment, bolt patterns, transmission compatibility, and electronic control systems.

Physical Dimensions and Mounting Points

The engine block's physical size and mounting points must align with the vehicle's chassis mounts. Variations between engine families or even different years of the same engine can affect fitment. Measuring engine bays and comparing mount locations is vital before attempting an interchange.

Bellhousing and Transmission Compatibility

The engine's bellhousing bolt pattern must match the transmission being used. Ford engines often have specific patterns for manual and automatic transmissions, which can vary between engine families. Using the correct bellhousing or adapter plate ensures proper drivetrain connection.

Accessory and Exhaust Manifold Fitment

Accessory brackets, pulleys, and exhaust manifolds differ between engine models. Compatibility or availability of aftermarket parts can facilitate adaptation, but mismatched components may require custom fabrication.

Electronic Control Units and Wiring

Modern Ford engines rely heavily on electronic control units (ECUs) and sensors. When interchanging engines, ensuring compatibility or reprogramming the ECU is critical for proper engine management and emissions compliance.

Decoding Ford Engine Codes

Ford engine codes provide detailed information about engine specifications, manufacturing date, and application. Understanding these codes assists in verifying engine compatibility and authenticity during interchange projects.

VIN and Engine Identification Numbers

Each Ford engine has a stamped identification number on the block, often including the engine displacement, manufacturing plant, and build date. Matching these numbers with vehicle specifications helps confirm if an engine is suitable for interchange.

Engine Code Breakdown

Ford engine codes typically consist of alphanumeric characters indicating the engine family, size, and version. For example, a code might specify a 5.0L Windsor V8 or a 4.6L Modular engine. Decoding these helps in selecting the correct replacement engine.

Using Ford Engine Interchange Charts

Many automotive resources provide interchange charts listing compatible engines based on codes and specifications. These charts are invaluable for cross-referencing engine options and ensuring a proper match.

Practical Tips for Ford Engine Swaps

Successful Ford engine swaps require careful planning and attention to detail. The following tips help streamline the process and avoid common pitfalls.

1. **Research Compatibility:** Use engine interchange guides and factory manuals to verify compatibility before purchase.
2. **Inspect Engine Condition:** Check for wear, damage, and maintenance records to avoid costly repairs post-swap.
3. **Prepare Necessary Adapters:** Acquire any required bellhousing adapters, wiring harnesses, and mounting brackets in advance.
4. **Consider ECU and Wiring:** Plan for ECU programming or replacement to ensure engine management systems function correctly.
5. **Plan for Exhaust and Cooling:** Ensure exhaust manifolds and cooling systems are compatible or adaptable to the new engine.
6. **Consult Professionals:** When in doubt, seek advice from experienced mechanics or Ford specialists.

Frequently Asked Questions

What is a Ford engine interchange guide?

A Ford engine interchange guide is a resource that helps identify which Ford engines can be swapped or replaced with others, detailing compatibility based on size, mounts, transmissions, and other factors.

Why is an engine interchange guide important for Ford vehicles?

An engine interchange guide is important because it helps owners and mechanics understand which engines are compatible for swaps or replacements, ensuring proper fitment, performance, and avoiding costly mistakes.

Can I swap a Ford 5.0L engine with a 4.6L engine using the interchange guide?

Generally, the Ford 5.0L and 4.6L engines can be interchanged with some modifications, but the interchange guide will specify the necessary changes in mounts, wiring, and transmission compatibility.

Does the Ford engine interchange guide cover both gasoline and diesel engines?

Yes, comprehensive Ford engine interchange guides typically cover both gasoline and diesel engines, highlighting compatibility and differences between engine types.

Are Ford modular engines interchangeable across different model years?

Many Ford modular engines (like the 4.6L and 5.4L V8s) are interchangeable across certain model years, but the guide provides specific year-to-year compatibility and required modifications.

Can a Ford EcoBoost engine be swapped with a naturally aspirated engine according to the interchange guide?

Swapping a Ford EcoBoost engine with a naturally aspirated engine is possible but often requires extensive changes to the fuel system, electronics, and exhaust, as detailed in an engine interchange guide.

Where can I find a reliable Ford engine interchange guide?

Reliable Ford engine interchange guides can be found in official Ford service manuals, automotive forums, specialized books, and websites dedicated to Ford performance and restoration.

Does the engine interchange guide include information about transmission compatibility?

Yes, a thorough Ford engine interchange guide includes details about which transmissions are compatible with specific engines, helping ensure a successful engine swap.

Are engine mounts standardized in Ford vehicles for easy interchange?

Engine mounts vary between Ford engines and models; the interchange guide provides critical information on mount compatibility or necessary adapter kits for engine swaps.

How does the interchange guide help with upgrading a Ford engine for performance?

The guide helps identify which higher-performance Ford engines can fit into your vehicle, what modifications are needed, and ensures that upgrades are feasible and safe.

Additional Resources

1. Ford Engine Interchange Manual: A Comprehensive Guide

This manual provides an in-depth look at the various Ford engines and their interchangeable parts. It covers engine codes, dimensions, and compatibility, helping mechanics and enthusiasts make informed decisions during restorations or repairs. Detailed charts and diagrams make it a valuable resource for anyone working on Ford vehicles.

2. The Complete Ford V8 Engine Interchange Guide

Focused on Ford's iconic V8 engines, this book offers detailed information on engine swaps, rebuilds, and performance upgrades. It includes historical context, technical specifications, and practical tips for maximizing engine potential. The guide is ideal for hot-rodders and vintage car restorers.

3. Ford Small Block Engine Interchange and Performance Handbook

This handbook explores the interchangeability of Ford's small block engines and their components. It also delves into performance enhancements and tuning techniques. Readers will find comprehensive tables and step-by-step instructions to facilitate engine swaps and upgrades.

4. Ford Engine Swap Guide: Interchangeability and Compatibility

Designed for automotive enthusiasts and professionals, this guide details which Ford engines can be swapped and what modifications are necessary. It covers engine mounts, transmission compatibility, and electrical considerations. The book simplifies complex engine swaps, saving time and money.

5. The Ford Modular Engine Interchange Book

This book specializes in Ford's Modular engine family, including the 4.6L, 5.4L, and 6.8L engines. It explains parts compatibility and differences between various model years and applications. The guide is essential for anyone looking to upgrade or replace a Modular engine.

6. Ford Engine Parts Interchange Directory

This directory lists thousands of Ford engine parts and their interchange options across different models and years. It is an indispensable reference for sourcing parts and ensuring correct fitment. The book's organized format makes it easy to cross-reference and find suitable substitutes.

7. Ford High-Performance Engine Interchange Guide

Targeted at performance builders, this guide highlights which Ford engine components can be swapped to achieve higher horsepower and torque. It includes insights on aftermarket parts, cylinder heads, camshafts, and induction systems. The book blends technical data with hands-on advice for maximizing engine output.

8. Ford Engine Rebuild and Interchange Reference

This reference book combines engine rebuilding procedures with interchange information, providing a holistic approach to engine maintenance. It covers common rebuild mistakes, torque specs, and compatibility charts. Ideal for DIY mechanics and professional rebuilders alike.

9. The Ford Powertrain Interchange and Upgrade Guide

Expanding beyond just engines, this guide includes information on transmissions, differentials, and related powertrain components. It focuses on how engine interchange affects the entire drivetrain system. The book is perfect for comprehensive vehicle upgrades and custom builds.

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ford engine interchange guide: Ford Parts Interchange Manual, 1959-1970 Paul A. Herd, 1995

ford engine interchange guide: Ford Small-Block Engine Parts Interchange George Reid, 2015-10-15 If there is one thing Ford enthusiasts have learned over the years, deciphering which Ford parts work with which Ford engines is a far more difficult task than with many other engine families. Will Cleveland heads fit on my Windsor block? Can I build a stroker motor with factory parts? Can I gain compression by using older-model cylinder heads, and will it restrict flow? Is there a difference between Windsor 2-barrel and 4-barrel heads? These are just a few examples of common questions Ford fans have. These and many other questions are examined in this all-new update of a perennial best seller. Thoroughly researched and, unlike previous editions, now focused entirely on the small-block Windsor and Cleveland engine families, Ford Small Block Engine Parts Interchange includes critical information on Ford's greatest small-block engines and goes into great detail on the highly desirable high-performance hardware produced throughout the 1960s, 1970s, and 1980s. By combining some of the best parts from various years, some great performance potential can be unlocked in ways Ford never offered to the general public. Following the advice in Ford Small-Block Engine Parts Interchange, these engine combinations can become reality. You will find valuable information on cranks, blocks, heads, cams, intakes, rods, pistons, and even accessories to guide you through your project. Author George Reid has once again done extensive research to accurately deliver a thorough and complete collection of Ford small-block information in this newly revised edition. Knowing what internal factory engine parts can be used across the wide

range of production Ford power plants is invaluable to the hot rodder and swap meet/eBay shopper. Whether building a stroker Cleveland or a hopped-up Windsor, this book is an essential guide.

ford engine interchange guide: Aircooled VW Engine Interchange Manual : The User's Guide to Original and Aftermarket Parts... Keith Seume, 1996 Find out which parts will fit your engine and what they'll do for it with this valuable guide to all engine, ignition and carburetion parts for your classic VW engine. Tuning recommendations on equipping engines for economy performance, mild performance increases, fast road or full race performance. Includes stock part interchange specs and parts numbers, and describes the wide range of aftermarket parts available.

ford engine interchange guide: *Fooodrrd V8 Performance Guide* William Carroll, 1972 For all Ford V8 owners and restorers, a complete handbook with hard to find specifications of all engines up to 1972 including the OHC Indy engines. There's adjustments and fine tuning data of every engine from 221 to 462 CID, plus a massive list of the original factory part numbers for heavy duty and High-Per parts. With important details of engine assembly and ignition-carburetion modifications for premium performance. Switch and Swap of heavy-duty parts, from one size engine to another, is clearly explained. This is the best ever low-bucks handbook to upgrade horsepower and durability of the best of the early Ford V8 engines. For good reason, this book was known as The Stocker's Bible.

ford engine interchange guide: Chevy Big-Block Engine Parts Interchange John Baechtel, 2014-04-10 The venerable Chevy big-block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip. They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike. Throughout their impressive production run, the Chevy big-block engines underwent many generations of updates and improvements. Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big-block engine build. In Chevy Big-Block Engine Parts Interchange, hundreds of factory part numbers, RPOs, and detailed color photos covering all generations of the Chevy big-block engine are included. Every component is detailed, from crankshafts and rods to cylinder heads and intakes. You'll learn what works, what doesn't, and how to swap components among different engine displacements and generations. This handy and informative reference manual lets you create entirely unique Chevy big-block engines with strokes, bores, and power outputs never seen in factory configurations. Also included is real-world expert guidance on aftermarket performance parts and even turnkey crate motors. It's a comprehensive guide for your period-correct restoration or performance build. John Baechtel brings his accumulated knowledge and experience of more than 34 years of high-performance engine and vehicle testing to this book. He details Chevy big-block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts. You will constantly reference the Chevy Big-Block Parts Interchange on excursions to scrap yards and swap meets, and certainly while building your own Chevy big-block engine.

ford engine interchange guide: *Ford Big-Block Parts Interchange* George Reid, 2017-12-15 Over the course of performance car history, and specifically muscle car history, big-block engines are particularly beloved, and for good reason. Not only are they the essence of what a muscle car is, but before modern technology and stroker engines, they were also the best way to make a lot of horsepower. All of the Detroit manufacturers had their versions of big-block engines, and Ford was no exception. Actually, Ford was somewhat unique in that it had two very different big-block engine designs during the muscle car era. The FE engine was a design pioneered in the late 1950s, primarily as a more powerful replacement for the dated Y-block design because cars were becoming bigger and heavier, and therefore, necessitated more power to move. What started as torquey engines meant to move heavyweight sedans morphed into screaming high-performance mills that won Le Mans and drag racing championships through the 1960s. By the late 1960s, the design was dated, so Ford replaced the FE design with the 385 series, also known as the Lima design, which was more similar to the canted-valve Cleveland design being pioneered at

the same time. It didn't share the 1960s pedigree of racing success, but the new design was better in almost every way; it exists via Ford motorsports offerings to this day. In *Ford Big-Block Parts Interchange*, Ford expert and historian George Reid covers both engines completely. Interchange and availability for all engine components are covered including cranks, rods, pistons, camshafts, engine blocks, intake and exhaust manifolds, carburetors, distributors, and more. Expanding from the previous edition of *High-Performance Ford Parts Interchange* that covered both small- and big-block engines in one volume, this book cuts out the small-block information and devotes every page to the FE Series and 385 big-blocks from Ford, which allows for more complete and extensive coverage. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial}

ford engine interchange guide: *How to Build Max-Performance Buick Engines* Jefferson Bryant, 2008-06 The photos in this edition are black and white. Skylarks, GSXs, Grand Nationals, Rivas, Gran Sports; the list of formidable performance Buicks is impressive. From the torque monsters of the 1960s to the high-flying Turbo models of the '80s, Buicks have a unique place in performance history. During the 1960s, when word of the mountains of torque supplied by the big-inch Buicks hit the street, nobody wanted to mess with them. Later, big-inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day. The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary, as both cars responded so well to modifications. *How to Build Max-Performance Buick Engines* is the first performance engine book ever published on the Buick family of engines. This book covers everything from the Nailheads of the '50s and early '60s, to the later evolutions of the Buick V-8 through the '60s and '70s, through to the turbo V-6 models of the '70s and '80s. Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up-to-date information on heads, blocks, cams, rotating assemblies, interchangeability, and oiling-system improvements and modifications, along with details on the best performance options available, avenues for aftermarket support, and so much more. Finally, the Buick camp gets the information they have been waiting for, and it's all right here in *How to Build Max-Performance Buick Engines*.

ford engine interchange guide: *Jeep, Dana and Chrysler Differentials* Larry Shepard, 2013 Focuses on the disassembly, inspection and step-by-step rebuild of the most popular high-performance differentials. Axles and differentials are not incredibly complex components, but there are some specific steps to follow for rebuilding, upgrading, and setting them up properly, and this book demystifies the process and explains it in detail.

ford engine interchange guide: *How to Swap Ford Modular Engines into Mustangs, Torinos and More* Dave Stribling, 2017-03-15 The Ford modular engine is a popular swap for 1964-1/2-1973 Mustangs, Fox-Body Mustangs, trucks, hot rods, and other muscle cars because these high-tech engines provide exceptional performance and improved economy compared to their dated counterparts. Found in Mustangs and other Fords since the 1990s, installing a modular motor in a classic Ford infuses new technology and all the benefits that come with it into a classic car. Modular engines feature an overhead cam design that has massive horsepower potential, and are offered in 4.6-, 5.0-, 5.2- 5.4-, and 5.8-liter iterations. These high-tech 2-, 3-, and 4-valve engines are readily available as a crate engine, from salvage yards, and in running cars. This engine design has a large physical footprint, and swapping the engine requires a thorough plan, using the proper tools and facilities. Author Dave Stribling specializes in modular engine swaps, and expertly guides you through each crucial step of the engine transplant process. Because of the large physical size, many components, such as brake boosters, steering rods and boxes, and other underhood components, may need repositioning or modification to co-exist in the engine bay. Stribling covers motor-mount selection and fabrication, suspension and chassis modifications, aftermarket suspension options, firewall and transmission tunnel modifications, engine management and wiring procedures, fuel systems, exhaust systems, electrical mods and upgrades, and much more. Many older Ford muscle and performance cars are prime candidates for a modular swap; however, shock towers protrude into the engine bay of these cars, so modifications are necessary to fit the engine into the car, which

is also covered here. Swapping the engine and transmission into a muscle car or truck requires specialized processes, and this insightful, explanatory, and detailed instruction is found only in this book. If you are considering swapping one of these high-tech engines into a non-original chassis, this book is a vital component to the process. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial}

ford engine interchange guide: How To Rebuild and Modify Your Manual Transmission

Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear- and front-wheel-drive cars. It explains the principles behind the workings of all manual transmissions, and helps readers understand what they need to do and know to rebuild their own transmissions. Includes how to determine what parts to replace; how and why to replace certain seals, spacers, springs, forks, and other parts; and where to find (and how to measure) the specifications for each particular transmission.

ford engine interchange guide: *How to Build Ford Restomod Street Machines* Tony E.

Huntimer, 2005 How to Build Ford Restomod Street Machines shows you how to modify your vintage Ford to accelerate, stop, corner, and ride as good as - if not better than - Detroit's best new high-performance cars. Don't subject your classic Ford to a life of garage time, trailer rides, outdated factory-original performance, and the occasional Sunday cruise - build it to run hard. Author Tony Huntimer uses over 300 photos to show you how to upgrade your engine, drivetrain, chassis, suspension, body, and interior to make your ride a stand-out performer using factory and aftermarket parts. He even covers many Ford-specific upgrades, including the Granada brake swap and the popular Shelby Mod.

ford engine interchange guide: *How to Rebuild Big-Block Ford Engines* Steve Christ, 1989-02-16 From racing to heavy-duty hauling, the big-block Ford engine has been used successfully in Ford Motor Co. vehicles ranging from full-size trucks and passenger cars to the LeMans-winning GT40. How to Rebuild Big-Block Ford Engines details how you can rebuild your FE or FT engine to perfect running condition using factory stock components. All rebuilding steps are covered with easy-to-understand text, illustrated with over 500 photos, charts, drawings and diagrams. You'll find tips on engine removal, disassembly, parts reconditioning, assembly and installation. You'll be able to do either a complete overhaul or a simple parts swap. As an added bonus, a complete section on parts identification and swapping is also included, along with the most complete and correct listing of specifications and casting numbers available on big-block Ford engines. Don't put off your project any longer. Rebuild your big-block Ford engine today!

ford engine interchange guide: *Corvette Buyers Guide, 1953-1967* Richard Prince, 2002

The Corvette Color Buyer's Guide will be an essential tool for evaluating and purchasing fine examples of this great American sports car. This Buyers Guide will provide an unparalleled level of information and data on each Corvette model built between 1953-1967. A basic history of each model will point out strengths and weaknesses. A rating chart will provide a quantitative measure of the car's strong and weak points, and a specification table with an abbreviated option list for that particular model will be provided.

ford engine interchange guide: *Custom Painting* Thomas Brownell, Tom Brownell, 1965-06 Latest information on materials and equipment involved in custom painting. For do-it-yourselfers & those who want to confidently deal with professionals.

ford engine interchange guide: *How to Rebuild Small-Block Ford Engines* Tom Monroe,

1987-01-01 If you have a small-block Ford, then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams visually walk you through the entire rebuild. You'll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There's even a section on how to perform tune-ups to maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can't be swapped. This is truly a "hands-on" book. Don't put off your project any longer. Start rebuilding your small-block Ford today!

ford engine interchange guide: Thunderbird Restoration Guide, 1958-1966 William Anton Wonder William Wonder, The ultimate guide to correctly restoring your T-Bird to its original factory specs. Detailed chapters cover engine, chassis, body sheet metal, interior, exterior, colors, trim, electrical, wheels and tires, decals, concours detailing and so much more. Hundreds of photos aid in part identification and correct assembly to insure 100% authenticity.

ford engine interchange guide: The Hollander Manual , 1961

ford engine interchange guide: How to Build Big-Inch Ford Small Blocks George Reid, 2004-01-10 In this definitive guide, the author explains the concept of building a stroker, paying special attention to the effect that increasing the bore and stroke have on the engine as a whole.

ford engine interchange guide: How to Build Ford Flathead V-8 Horsepower George McNicholl, This is a follow-up and companion to the successful How to Build a Flathead Ford V-8. This new edition describes the build-up of a 1946-1948 model 59 engine with a 4-barrel carburetor, a blown French flathead engine, and a blown Ardun engine-designed for street use. Many French flathead engines have been purchased by flathead lovers in the United States. There is a strong demand for those engine blocks, and the purchasers are desperate for any build-up information. The popularity of the Ardun is amazing, and this second volume contains a load of new information about the Ardun, as well as information and photographs of the latest flathead goodies, such as crankshafts, connecting rods, intake manifolds, and cylinder heads.

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