

CRAFTSMAN 7400 PRO SERIES MANUAL

CRAFTSMAN 7400 PRO SERIES MANUAL IS AN ESSENTIAL RESOURCE FOR ANYONE WHO OWNS OR IS CONSIDERING PURCHASING THE CRAFTSMAN 7400 PRO SERIES LAWN TRACTOR. THIS MANUAL PROVIDES COMPREHENSIVE INFORMATION ON THE OPERATION, MAINTENANCE, TROUBLESHOOTING, AND REPAIR OF THE MACHINE. UNDERSTANDING THE DETAILS CONTAINED IN THE CRAFTSMAN 7400 PRO SERIES MANUAL ENSURES USERS CAN MAXIMIZE EFFICIENCY AND EXTEND THE LIFESPAN OF THEIR EQUIPMENT. THIS ARTICLE EXPLORES THE KEY FEATURES OF THE CRAFTSMAN 7400 PRO SERIES, GUIDES ON HOW TO EFFECTIVELY USE THE MANUAL, AND HIGHLIGHTS MAINTENANCE TIPS AND SAFETY INSTRUCTIONS. ADDITIONALLY, IT COVERS COMMON TROUBLESHOOTING SCENARIOS AND THE IMPORTANCE OF ADHERING TO RECOMMENDED SERVICE SCHEDULES. WHETHER YOU ARE A NEW USER OR AN EXPERIENCED OPERATOR, THIS DETAILED COVERAGE WILL ENHANCE YOUR KNOWLEDGE OF THE CRAFTSMAN 7400 PRO SERIES AND HELP MAINTAIN OPTIMAL PERFORMANCE.

- OVERVIEW OF THE CRAFTSMAN 7400 PRO SERIES
- USING THE CRAFTSMAN 7400 PRO SERIES MANUAL
- MAINTENANCE AND CARE INSTRUCTIONS
- SAFETY GUIDELINES AND PRECAUTIONS
- TROUBLESHOOTING COMMON ISSUES
- PARTS AND ACCESSORIES INFORMATION

OVERVIEW OF THE CRAFTSMAN 7400 PRO SERIES

THE CRAFTSMAN 7400 PRO SERIES IS A ROBUST LAWN TRACTOR DESIGNED FOR RESIDENTIAL AND LIGHT COMMERCIAL USE. IT FEATURES A POWERFUL ENGINE, DURABLE CONSTRUCTION, AND USER-FRIENDLY CONTROLS, MAKING IT SUITABLE FOR VARIOUS LAWN CARE TASKS. THE MACHINE IS ENGINEERED FOR RELIABILITY AND EASE OF MAINTENANCE, WHICH IS SUPPORTED EXTENSIVELY BY THE CRAFTSMAN 7400 PRO SERIES MANUAL. KEY SPECIFICATIONS INCLUDE A HIGH-PERFORMANCE ENGINE, HYDROSTATIC TRANSMISSION FOR SMOOTH OPERATION, AND A CUTTING DECK DESIGNED FOR PRECISION MOWING. UNDERSTANDING THESE SPECIFICATIONS HELPS USERS OPERATE THE TRACTOR EFFECTIVELY AND MAINTAIN IT PROPERLY.

KEY FEATURES AND SPECIFICATIONS

THE CRAFTSMAN 7400 PRO SERIES BOASTS SEVERAL FEATURES THAT CONTRIBUTE TO ITS PERFORMANCE AND VERSATILITY. IT IS EQUIPPED WITH A BRIGGS & STRATTON ENGINE KNOWN FOR DEPENDABLE POWER OUTPUT. THE HYDROSTATIC TRANSMISSION ENABLES SEAMLESS SPEED ADJUSTMENTS WITHOUT CLUTCHING, ENHANCING OPERATOR COMFORT. THE CUTTING DECK SIZE TYPICALLY RANGES FROM 42 TO 46 INCHES, ALLOWING EFFICIENT COVERAGE OF LARGE LAWN AREAS. ADDITIONAL FEATURES INCLUDE ERGONOMIC SEATING, ADJUSTABLE CUTTING HEIGHTS, AND A DURABLE FRAME DESIGNED TO WITHSTAND FREQUENT USE. THESE SPECIFICATIONS ARE DETAILED IN THE CRAFTSMAN 7400 PRO SERIES MANUAL TO ASSIST USERS IN UNDERSTANDING THE MACHINE'S CAPABILITIES.

INTENDED USES AND APPLICATIONS

THE CRAFTSMAN 7400 PRO SERIES IS PRIMARILY INTENDED FOR LAWN MOWING, GRASS COLLECTION, AND LIGHT LANDSCAPING TASKS. IT IS IDEAL FOR HOMEOWNERS WITH MEDIUM TO LARGE LAWNS WHO REQUIRE RELIABLE EQUIPMENT FOR REGULAR MAINTENANCE. THE MACHINE'S ROBUST DESIGN ALSO ALLOWS IT TO HANDLE UNEVEN TERRAIN AND VARIOUS GRASS TYPES. THE MANUAL OUTLINES RECOMMENDED APPLICATIONS AND PROVIDES GUIDANCE ON SELECTING APPROPRIATE ATTACHMENTS, ENSURING USERS CAN ADAPT THE TRACTOR FOR DIFFERENT YARD CARE NEEDS EFFICIENTLY.

USING THE CRAFTSMAN 7400 Pro SERIES MANUAL

THE CRAFTSMAN 7400 Pro SERIES MANUAL SERVES AS THE AUTHORITATIVE GUIDE FOR OPERATING AND MAINTAINING THE TRACTOR. IT IS DESIGNED TO BE USER-FRIENDLY AND COMPREHENSIVE, ENABLING OWNERS TO ACCESS CRITICAL INFORMATION QUICKLY. FAMILIARITY WITH THE MANUAL ENHANCES SAFE USE, PROPER MAINTENANCE, AND TROUBLESHOOTING CAPABILITIES. THIS SECTION EXPLAINS HOW TO NAVIGATE THE MANUAL EFFECTIVELY AND HIGHLIGHTS THE KEY SECTIONS EVERY USER SHOULD KNOW.

MANUAL STRUCTURE AND KEY SECTIONS

THE MANUAL IS ORGANIZED INTO CLEARLY DEFINED SECTIONS SUCH AS SAFETY INSTRUCTIONS, OPERATING PROCEDURES, MAINTENANCE SCHEDULES, TROUBLESHOOTING TIPS, AND PARTS DIAGRAMS. EACH SECTION IS WRITTEN IN CLEAR LANGUAGE WITH STEP-BY-STEP INSTRUCTIONS AND ILLUSTRATIONS TO FACILITATE UNDERSTANDING. THE MAINTENANCE SECTION INCLUDES REGULAR SERVICE INTERVALS, LUBRICATION POINTS, AND ADJUSTMENT PROCEDURES. THE TROUBLESHOOTING SECTION PROVIDES GUIDANCE ON DIAGNOSING COMMON PROBLEMS WITH THE ENGINE, TRANSMISSION, OR CUTTING DECK. USERS ARE ENCOURAGED TO CONSULT THE MANUAL BEFORE ATTEMPTING ANY REPAIRS OR ADJUSTMENTS TO ENSURE PROPER HANDLING.

TIPS FOR EFFECTIVE MANUAL USE

TO MAXIMIZE THE BENEFITS OF THE CRAFTSMAN 7400 Pro SERIES MANUAL, USERS SHOULD KEEP THE MANUAL ACCESSIBLE AND REFER TO IT BEFORE STARTING THE MACHINE OR PERFORMING MAINTENANCE. MARKING FREQUENTLY USED PAGES AND FOLLOWING THE RECOMMENDED SAFETY GUIDELINES IS CRUCIAL. ADDITIONALLY, THE MANUAL ADVISES ON PROPER STORAGE CONDITIONS AND DISPOSAL OF FLUIDS AND PARTS. UNDERSTANDING THE SYMBOLS AND TERMINOLOGY USED IN THE MANUAL HELPS IN INTERPRETING INSTRUCTIONS CORRECTLY AND AVOIDING DAMAGE TO THE TRACTOR.

MAINTENANCE AND CARE INSTRUCTIONS

PROPER MAINTENANCE IS VITAL FOR THE LONGEVITY AND PERFORMANCE OF THE CRAFTSMAN 7400 Pro SERIES. THE MANUAL PROVIDES DETAILED CARE INSTRUCTIONS, INCLUDING ROUTINE CHECKS AND SERVICING TASKS. ADHERING TO THESE GUIDELINES HELPS PREVENT BREAKDOWNS AND ENSURES THE TRACTOR OPERATES EFFICIENTLY. THIS SECTION OUTLINES ESSENTIAL MAINTENANCE ACTIVITIES AND RECOMMENDED SERVICE INTERVALS.

ROUTINE MAINTENANCE TASKS

ROUTINE MAINTENANCE INCLUDES CHECKING AND CHANGING THE ENGINE OIL, CLEANING OR REPLACING THE AIR FILTER, INSPECTING THE SPARK PLUG, AND MAINTAINING THE BATTERY. THE CUTTING DECK REQUIRES REGULAR CLEANING TO PREVENT GRASS BUILDUP AND BLADE SHARPENING TO MAINTAIN CUTTING QUALITY. LUBRICATION OF MOVING PARTS SUCH AS WHEEL BEARINGS AND STEERING COMPONENTS IS ALSO NECESSARY. THE MANUAL SPECIFIES THE TYPE OF OIL AND LUBRICANTS SUITABLE FOR THE CRAFTSMAN 7400 Pro SERIES, ENSURING COMPATIBILITY AND OPTIMAL PERFORMANCE.

SEASONAL AND LONG-TERM CARE

SEASONAL MAINTENANCE INVOLVES PREPARING THE TRACTOR FOR STORAGE DURING OFF-SEASONS AND REACTIVATION BEFORE USE. THIS INCLUDES DRAINING FUEL, CLEANING THE MACHINE THOROUGHLY, AND CHECKING TIRE PRESSURE. LONG-TERM CARE RECOMMENDATIONS FOCUS ON INSPECTING BELTS, CABLES, AND ELECTRICAL COMPONENTS FOR WEAR AND TEAR. FOLLOWING THESE INSTRUCTIONS FROM THE MANUAL ENSURES THE TRACTOR REMAINS IN GOOD WORKING ORDER AND REDUCES THE RISK OF COSTLY REPAIRS.

SAFETY GUIDELINES AND PRECAUTIONS

SAFETY IS A PARAMOUNT CONCERN WHEN OPERATING THE CRAFTSMAN 7400 PRO SERIES. THE MANUAL PROVIDES COMPREHENSIVE SAFETY GUIDELINES TO PROTECT THE OPERATOR AND BYSTANDERS. UNDERSTANDING AND FOLLOWING THESE PRECAUTIONS IS CRITICAL TO PREVENTING ACCIDENTS AND INJURIES. THIS SECTION HIGHLIGHTS THE MOST IMPORTANT SAFETY MEASURES OUTLINED IN THE MANUAL.

OPERATOR SAFETY INSTRUCTIONS

KEY SAFETY INSTRUCTIONS INCLUDE WEARING APPROPRIATE PROTECTIVE GEAR SUCH AS GLOVES AND EYE PROTECTION, OPERATING THE TRACTOR ONLY IN WELL-LIT CONDITIONS, AND AVOIDING LOOSE CLOTHING THAT COULD GET CAUGHT IN MOVING PARTS. THE MANUAL ADVISES AGAINST CARRYING PASSENGERS AND WARNS TO KEEP CHILDREN AND PETS AWAY DURING OPERATION. IT ALSO EMPHASIZES FAMILIARIZING ONESELF WITH ALL CONTROLS BEFORE USE AND NEVER LEAVING THE MACHINE UNATTENDED WHILE RUNNING.

SAFE OPERATING PRACTICES

SAFE OPERATION INVOLVES USING THE TRACTOR ONLY ON STABLE, LEVEL GROUND AND AVOIDING STEEP SLOPES WHERE TIPPING IS A RISK. THE MANUAL INSTRUCTS USERS TO DISENGAGE THE CUTTING BLADES AND TURN OFF THE ENGINE BEFORE CROSSING GRAVEL PATHS OR ROADS. ADDITIONALLY, IT RECOMMENDS PERFORMING PRE-OPERATION CHECKS, SUCH AS INSPECTING THE BRAKES AND STEERING, TO ENSURE SAFE HANDLING DURING USE.

TROUBLESHOOTING COMMON ISSUES

THE CRAFTSMAN 7400 PRO SERIES MANUAL INCLUDES A TROUBLESHOOTING SECTION DESIGNED TO HELP USERS IDENTIFY AND RESOLVE COMMON PROBLEMS. THIS REDUCES DOWNTIME AND AVOIDS UNNECESSARY SERVICE CALLS. UNDERSTANDING TYPICAL ISSUES AND THEIR SOLUTIONS IMPROVES OVERALL USER EXPERIENCE AND MACHINE RELIABILITY.

STARTING AND ENGINE PROBLEMS

COMMON STARTING ISSUES INCLUDE A DEAD BATTERY, CLOGGED FUEL FILTER, OR FAULTY SPARK PLUG. THE MANUAL PROVIDES DETAILED STEPS TO TEST AND ADDRESS THESE PROBLEMS SAFELY. IT ALSO COVERS SCENARIOS SUCH AS ENGINE STALLING, LOSS OF POWER, AND UNUSUAL NOISES, GUIDING USERS THROUGH DIAGNOSTIC PROCEDURES AND CORRECTIVE ACTIONS.

TRANSMISSION AND DRIVE ISSUES

PROBLEMS WITH THE HYDROSTATIC TRANSMISSION OR DRIVE SYSTEM MAY MANIFEST AS SLIPPING, JERKY MOVEMENTS, OR FAILURE TO MOVE. THE MANUAL OUTLINES INSPECTION TECHNIQUES FOR BELTS, HYDRAULIC FLUID LEVELS, AND LINKAGE ADJUSTMENTS. FOLLOWING THESE INSTRUCTIONS ENABLES USERS TO TROUBLESHOOT EFFECTIVELY AND MAINTAIN SMOOTH OPERATION.

PARTS AND ACCESSORIES INFORMATION

THE CRAFTSMAN 7400 PRO SERIES MANUAL ALSO PROVIDES DETAILED INFORMATION ABOUT COMPATIBLE PARTS AND OPTIONAL ACCESSORIES. THIS SECTION HELPS USERS IDENTIFY GENUINE REPLACEMENT COMPONENTS AND ACCESSORIES THAT ENHANCE THE TRACTOR'S FUNCTIONALITY.

REPLACEMENT PARTS IDENTIFICATION

THE MANUAL INCLUDES DIAGRAMS AND PART NUMBERS FOR ESSENTIAL COMPONENTS SUCH AS BLADES, BELTS, FILTERS, AND SPARK PLUGS. USING GENUINE PARTS ENSURES COMPATIBILITY AND MAINTAINS THE WARRANTY. THE MANUAL ADVISES REGULAR INSPECTION OF PARTS FOR WEAR AND TIMELY REPLACEMENT TO AVOID PERFORMANCE ISSUES.

AVAILABLE ACCESSORIES AND ATTACHMENTS

VARIOUS ATTACHMENTS ARE AVAILABLE TO EXPAND THE CAPABILITIES OF THE CRAFTSMAN 7400 Pro SERIES, INCLUDING BAGGERS, SNOW BLOWERS, AND TOW-BEHIND CARTS. THE MANUAL PROVIDES GUIDANCE ON SELECTING AND INSTALLING THESE ACCESSORIES CORRECTLY. PROPER USE OF ATTACHMENTS ENHANCES VERSATILITY AND ALLOWS THE TRACTOR TO PERFORM MULTIPLE YARD MAINTENANCE TASKS EFFECTIVELY.

- REGULAR ENGINE OIL AND FILTER CHANGES
- CLEANING AND REPLACING AIR FILTERS
- BLADE INSPECTION AND SHARPENING
- BATTERY MAINTENANCE
- HYDROSTATIC TRANSMISSION FLUID CHECK
- PROPER STORAGE DURING OFF-SEASON

FREQUENTLY ASKED QUESTIONS

WHERE CAN I FIND THE CRAFTSMAN 7400 Pro SERIES MANUAL ONLINE?

YOU CAN FIND THE CRAFTSMAN 7400 Pro SERIES MANUAL ON THE OFFICIAL CRAFTSMAN WEBSITE OR THROUGH VARIOUS ONLINE MANUAL REPOSITORIES SUCH AS MANUALSLIB OR SEARS PARTSDIRECT.

WHAT INFORMATION IS INCLUDED IN THE CRAFTSMAN 7400 Pro SERIES MANUAL?

THE MANUAL TYPICALLY INCLUDES ASSEMBLY INSTRUCTIONS, OPERATING GUIDELINES, MAINTENANCE TIPS, TROUBLESHOOTING ADVICE, PARTS DIAGRAM, AND SAFETY PRECAUTIONS FOR THE CRAFTSMAN 7400 Pro SERIES MOWER.

HOW DO I PERFORM ROUTINE MAINTENANCE ON THE CRAFTSMAN 7400 Pro SERIES ACCORDING TO THE MANUAL?

THE MANUAL RECOMMENDS REGULAR OIL CHANGES, AIR FILTER CLEANING OR REPLACEMENT, BLADE SHARPENING, SPARK PLUG INSPECTION, AND CHECKING TIRE PRESSURE TO ENSURE OPTIMAL PERFORMANCE OF THE CRAFTSMAN 7400 Pro SERIES MOWER.

WHAT TROUBLESHOOTING TIPS DOES THE CRAFTSMAN 7400 Pro SERIES MANUAL PROVIDE?

THE MANUAL PROVIDES TROUBLESHOOTING STEPS SUCH AS CHECKING THE FUEL LEVEL, INSPECTING SPARK PLUGS, CLEANING THE CARBURETOR, AND VERIFYING BATTERY CONNECTIONS TO RESOLVE COMMON ISSUES LIKE THE MOWER NOT STARTING OR RUNNING POORLY.

IS THERE A SECTION IN THE CRAFTSMAN 7400 Pro SERIES MANUAL FOR PARTS REPLACEMENT?

YES, THE MANUAL INCLUDES DETAILED PARTS DIAGRAMS AND LISTS TO HELP IDENTIFY AND ORDER REPLACEMENT PARTS FOR THE CRAFTSMAN 7400 Pro SERIES MOWER.

CAN I DOWNLOAD A PDF VERSION OF THE CRAFTSMAN 7400 Pro SERIES MANUAL?

YES, A PDF VERSION OF THE CRAFTSMAN 7400 Pro SERIES MANUAL IS OFTEN AVAILABLE FOR FREE DOWNLOAD FROM THE CRAFTSMAN OFFICIAL WEBSITE OR THIRD-PARTY MANUAL SITES.

ADDITIONAL RESOURCES

1. *MASTERING THE CRAFTSMAN 7400 Pro SERIES: A COMPREHENSIVE GUIDE*

THIS BOOK OFFERS AN IN-DEPTH EXPLORATION OF THE CRAFTSMAN 7400 Pro SERIES LAWN TRACTOR, COVERING EVERYTHING FROM ASSEMBLY AND MAINTENANCE TO TROUBLESHOOTING COMMON ISSUES. IT INCLUDES DETAILED DIAGRAMS AND STEP-BY-STEP INSTRUCTIONS TO HELP BOTH BEGINNERS AND EXPERIENCED USERS KEEP THEIR MACHINES IN PEAK CONDITION. A MUST-HAVE FOR ANYONE LOOKING TO MAXIMIZE THE PERFORMANCE AND LONGEVITY OF THEIR CRAFTSMAN MOWER.

2. *CRAFTSMAN 7400 Pro SERIES REPAIR MANUAL: DIY MAINTENANCE AND FIXES*

FOCUSED ON DO-IT-YOURSELF REPAIRS, THIS MANUAL PROVIDES CLEAR GUIDANCE ON DIAGNOSING AND FIXING MECHANICAL AND ELECTRICAL PROBLEMS ON THE CRAFTSMAN 7400 Pro SERIES. IT COVERS ENGINE TUNING, BLADE REPLACEMENT, BELT ADJUSTMENTS, AND MORE, EMPOWERING OWNERS TO SAVE MONEY AND EXTEND THE LIFE OF THEIR EQUIPMENT. THE BOOK ALSO INCLUDES SAFETY TIPS AND TOOL RECOMMENDATIONS.

3. *THE ESSENTIAL CRAFTSMAN 7400 Pro SERIES OPERATOR'S HANDBOOK*

DESIGNED AS A USER-FRIENDLY REFERENCE, THIS HANDBOOK EXPLAINS HOW TO OPERATE THE CRAFTSMAN 7400 Pro SERIES SAFELY AND EFFICIENTLY. IT DETAILS THE CONTROLS, SETTINGS, AND FEATURES OF THE MOWER, ALONG WITH MAINTENANCE SCHEDULES TO KEEP IT RUNNING SMOOTHLY. IDEAL FOR NEW OWNERS OR THOSE WANTING TO REFRESH THEIR KNOWLEDGE.

4. *CRAFTSMAN 7400 Pro SERIES TROUBLESHOOTING AND PROBLEM SOLVING*

THIS BOOK DIVES INTO COMMON PROBLEMS ENCOUNTERED WITH THE CRAFTSMAN 7400 Pro SERIES AND PROVIDES LOGICAL TROUBLESHOOTING STEPS TO IDENTIFY CAUSES AND APPLY FIXES. IT INCLUDES TIPS FOR DIAGNOSING ENGINE ISSUES, TRANSMISSION FAULTS, AND ELECTRICAL GLITCHES. THE GUIDE IS PERFECT FOR TECHNICIANS AND HOBBYISTS LOOKING TO QUICKLY RESTORE FUNCTIONALITY.

5. *MAINTAINING YOUR CRAFTSMAN 7400 Pro SERIES: SEASONAL CARE AND UPKEEP*

FOCUSES ON THE SEASONAL MAINTENANCE ROUTINES NECESSARY TO KEEP THE CRAFTSMAN 7400 Pro SERIES PERFORMING WELL THROUGHOUT THE YEAR. FROM WINTERIZING PROCEDURES TO SPRING TUNE-UPS, THIS BOOK HELPS USERS PLAN AND EXECUTE MAINTENANCE TASKS EFFECTIVELY. IT ALSO COVERS STORAGE TIPS TO PROTECT THE MOWER DURING OFF-SEASONS.

6. *UPGRADING THE CRAFTSMAN 7400 Pro SERIES: PERFORMANCE ENHANCEMENTS AND MODIFICATIONS*

FOR THOSE INTERESTED IN CUSTOMIZING THEIR LAWN TRACTOR, THIS TITLE EXPLORES VARIOUS UPGRADES AND MODIFICATIONS COMPATIBLE WITH THE CRAFTSMAN 7400 Pro SERIES. IT DISCUSSES ENGINE ENHANCEMENTS, SUSPENSION IMPROVEMENTS, AND ACCESSORY ADDITIONS TO BOOST PERFORMANCE AND COMFORT. THE BOOK BALANCES PRACTICAL ADVICE WITH SAFETY CONSIDERATIONS.

7. *CRAFTSMAN 7400 Pro SERIES ENGINE REBUILD AND OVERHAUL MANUAL*

A TECHNICAL GUIDE DEDICATED TO THE COMPLETE ENGINE REBUILD PROCESS FOR THE CRAFTSMAN 7400 Pro SERIES. IT WALKS READERS THROUGH DISASSEMBLY, INSPECTION, PARTS REPLACEMENT, AND REASSEMBLY WITH PRECISION. IDEAL FOR MECHANICS AND ADVANCED DIYERS AIMING TO RESTORE ENGINE POWER AND RELIABILITY.

8. *SAFETY AND BEST PRACTICES FOR OPERATING THE CRAFTSMAN 7400 Pro SERIES*

THIS BOOK EMPHASIZES THE IMPORTANCE OF SAFE OPERATION AND MAINTENANCE OF THE CRAFTSMAN 7400 Pro SERIES. IT HIGHLIGHTS POTENTIAL HAZARDS, PERSONAL PROTECTIVE EQUIPMENT, AND BEST PRACTICES FOR HANDLING THE MOWER IN VARIOUS CONDITIONS. A VALUABLE RESOURCE FOR BOTH NEW AND SEASONED OPERATORS SEEKING TO MINIMIZE ACCIDENTS.

9. CRAFTSMAN 7400 PRO SERIES PARTS CATALOG AND COMPONENT GUIDE

AN EXHAUSTIVE CATALOG THAT LISTS ALL PARTS AND COMPONENTS OF THE CRAFTSMAN 7400 PRO SERIES, COMPLETE WITH PART NUMBERS AND DETAILED ILLUSTRATIONS. THIS GUIDE FACILITATES EASY IDENTIFICATION AND ORDERING OF REPLACEMENT PARTS, MAKING MAINTENANCE AND REPAIRS MORE EFFICIENT. ESSENTIAL FOR OWNERS, REPAIR SHOPS, AND PARTS SUPPLIERS.

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